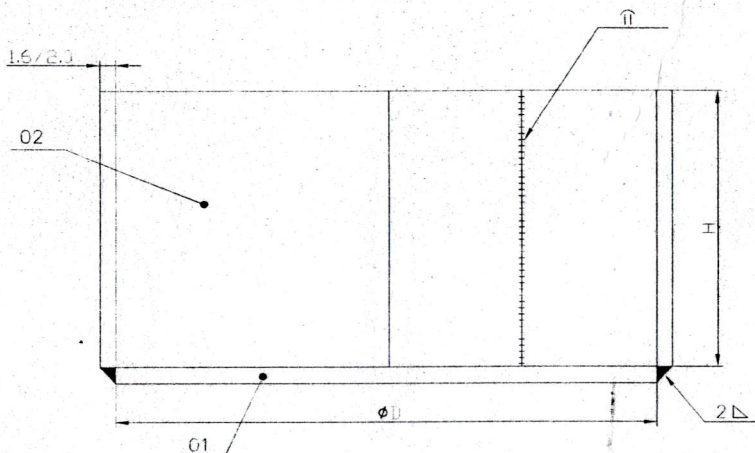


FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

3-00-301-31366

DRAWING No.



VARIANT	ØD	TOL	L	TOL	H
	ITEM No.1		ITEM No.2		
01	93	+3 0	292	+6 0	50
02	118	+3 0	371	+6 0	50
03	223	+3 0	701	+6 0	50
04	277	+3 0	870	+6 0	50
05	328	+3 0	1030	+6 0	50
06	360	+3 0	1130	+6 0	50

NOTE:

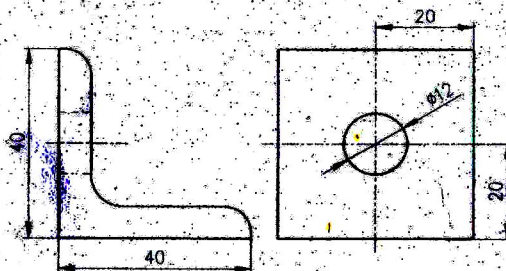
1. SHEETS OF 1.6 TO 3.15 ARE ACCEPTABLE IN PLACE OF 2mm.

06	02	SHEET 2x50x1130	3-00-301-31366	15 011 104 0000	0.887
				IS1079FE330	1
	01	SHEET 2xDIA 360	3-00-301-31366	15 011 104 0000	1.598
				IS1079FE330	1
05	02	SHEET 2x50x1030	3-00-301-31366	15 011 104 0000	0.808
				IS1079FE330	1
	01	SHEET 2xDIA 328	3-00-301-31366	15 011 104 0000	1.326
				IS1079FE330	1
04	02	SHEET 2x50x870	3-00-301-31366	15 011 104 0000	0.683
				IS1079FE330	1
	01	SHEET 2xDIA 277	3-00-301-31366	15 011 104 0000	0.946
				IS1079FE330	1
03	02	SHEET 2x50x701	3-00-301-31366	15 011 104 0000	0.550
				IS1079FE330	1
	01	SHEET 2xDIA 223	3-00-301-31366	15 011 104 0000	0.613
				IS1079FE330	1
02	02	SHEET 2x50x371	3-00-301-31366	15 011 104 0000	0.291
				IS1079FE330	1
	01	SHEET 2xDIA 118	3-00-301-31366	15 011 104 0000	0.172
				IS1079FE330	1
01	02	SHEET 2x50x292	3-00-301-31366	15 011 104 0000	0.229
				IS1079FE330	1
	01	SHEET 2xDIA 93	3-00-301-31366	15 011 104 0000	0.107
				IS1079FE330	1
VARI ITEM NO. NO.	DESCRIPTION		DRAWING NUMBER	ITEM NO. MATERIAL CODE	UNIT WEIGHT
				VAR NO. MATERIAL SPECN	QUANTITY

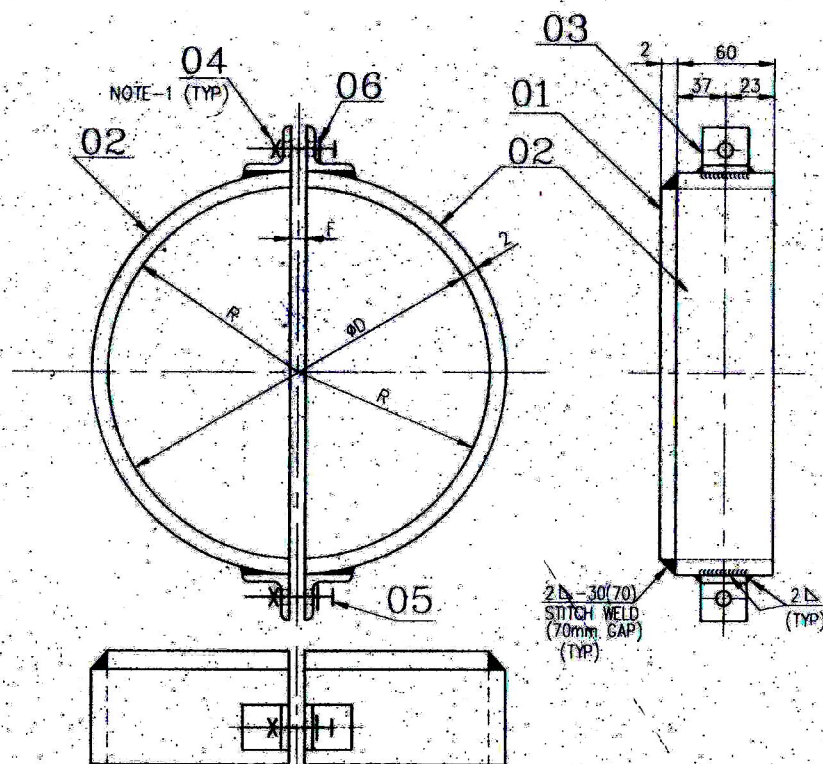
		BHARAT HEAVY ELECTRICALS LTD.		NAME		SIGN		DATE		NO. OF	
		PIPING CENTRE, CHENNAI-17		DRN		VENU		26.09.2017		ITEMS	
				CHC		PRADEEP		26.09.2017			
				APPD		PANDIAN		26.09.2017			
DEPT.	GRADE OF	UN TOL DIM	SCALE	WEIGHT (kg)	REF TO ASSY / OLD Dwg				ITEM		
CODE	C/M/F		N.T.S						No.		
TITLE					CARD CODE	DRAWING No.				REV	
METALLIC END COVER (FABRICATED)					U 01	3-00-301-31366 00					

CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAT ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

DRAWING NO.



03	ID665x35	Ø741	370.5	30	9.168
02	ID330.4x60	Ø457	228.5	10	4.408
01	ID262x55	Ø378	189	10	3.374
VAR. No.	PIPE OD	ØD	R	F	ASSY Wt.kg. approx



24-30(70)
STITCH WELD
(70mm GAP)
(TYP)

** 02. ITEM Nos 03, 04, 06 ARE COMMON FOR ALL VARIANTS

[illegible]

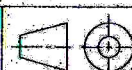
TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

STANDARD

BHARAT HEAVY ELECTRICALS LTD.
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO. OF ITEMS
CHD	R.ANANTH		15-02-08	
APPD	S.JAYAKUMAR		15-02-08	

DEPT	GRADE OF
CODE	UN TOL DIM
	C/M/F



SCALE

[illegible]

2) REF TO ASSY / OLD DRG

ITEM
No.

**TITLE METALLIC END COVER
(FOR ID BASED P91 PIPES)**

CARD
CODE

DRAWING No.

2-80-999-99500 00

REV